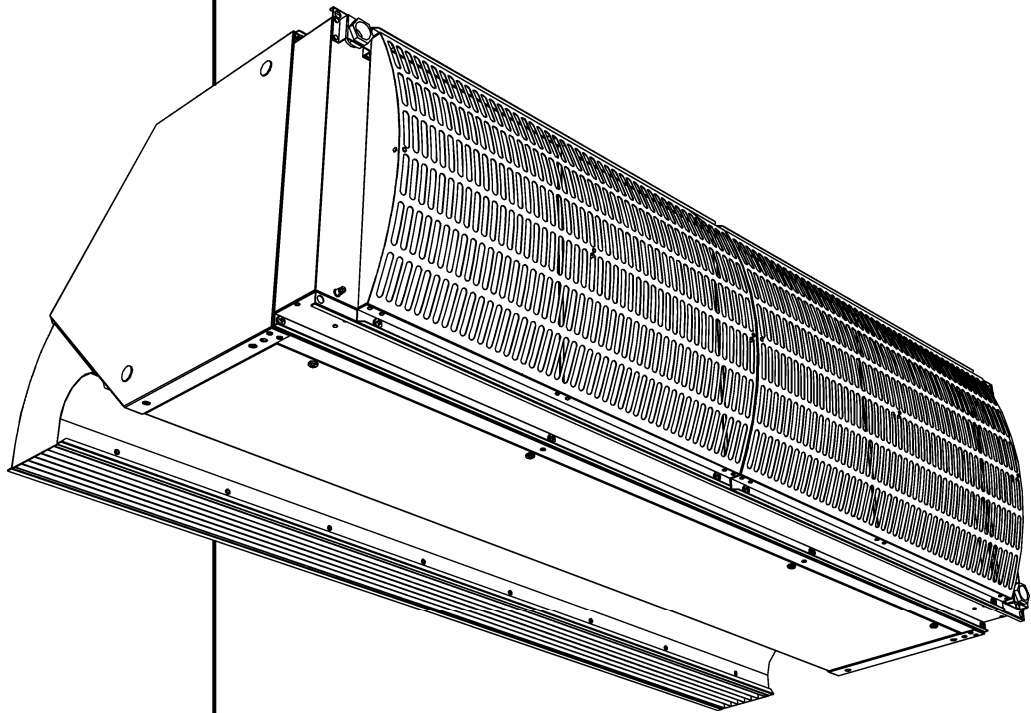




biddle

CLIMATE SOLUTIONS



Manual

Industrial Air Curtain
Model **IndAC**

Version 2.1

27-10-2008

English

CE

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Addresses

United Kingdom

Biddle Air Systems Ltd.

St. Mary's Road
Nuneaton
Warwickshire CV11 5AU
United Kingdom

Telephone: 024 7638 4233

Fax: 024 7637 3621

E-mail: sales@biddle-air.co.uk

Internet: www.biddle-air.com

Canada

Biddle Air Systems Ltd.

11 King St.
Unit # 3
Barrie, ON L4N 6B5

telephone: 705 797 0007

fax: 705 797 0013

toll free: 866 693 4333

e-mail: biddle@biddle.ca

internet: www.biddle.ca

Other countries

Biddle Export

PO Box 15
NL-9288 ZG Kootstertille
The Netherlands

Telephone: +31 512 335555

Fax: +31 512 335554

E-mail: export@biddle.nl

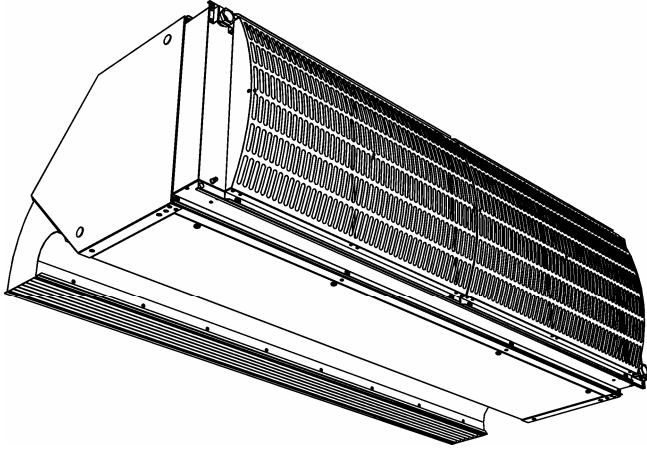
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1 Introduction

1.1 About this manual



This manual describes the installation and maintenance of the Industrial Air Curtain, model **IndAC**.

1.2 How to use this manual

1.2.1 Marginal symbols in the manual



Note:

Draws your attention to an important part of the text.



Caution:

If you do not carry out this procedure or action correctly, you may damage the unit.

So, follow the instructions carefully.



Warning:

If you do not carry out this procedure or action correctly, you may cause material damage and/or physical injury.

So, follow the instructions carefully.



Danger:

This indicates actions which are not permitted. Ignoring this warning may lead to serious damage or accidents that may involve physical injury.

Only for ...

For units with ...:

The description applies only to models that have the feature referred to.

If no specific model is referred to, the description applies to all models.

1.2.2 Pictograms used on the unit and in the manual

The below pictograms refer to possible risks or dangers. These pictograms can also be found on the unit.

	<p>Warning: You are entering an area which contains live components. Accessible to qualified maintenance staff only. Caution is urged.</p>
	<p>Warning: This surface or part can be hot. There is a risk of burns on contact.</p>

1.2.3 Related documentation

In addition to this manual, the following document is supplied with the unit:

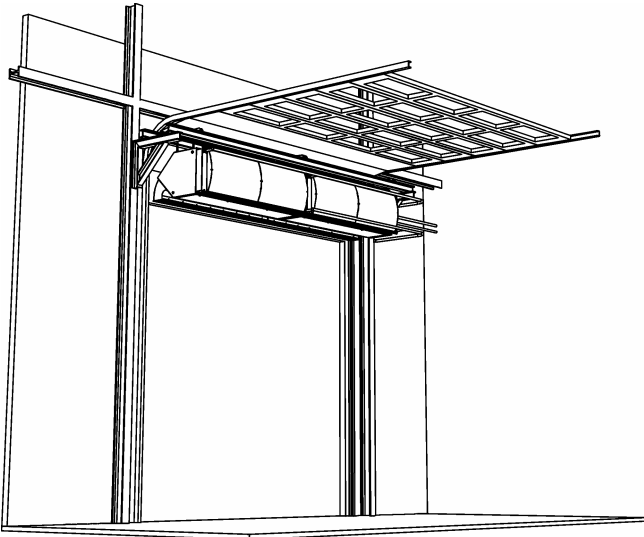
- wiring diagram for installation and service purposes.

1.3 About the unit

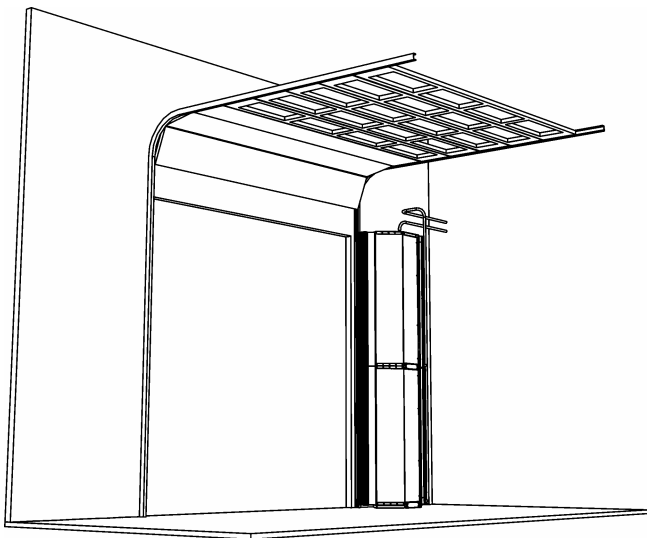
1.3.1 Applications

The air curtain model **IndAC** is designed to separate the indoor and outdoor climates or the climates in two rooms. It is installed above or next to the door, across the full width or length of the doorway. The **IndAC** model is particularly suitable for larger doors in industrial buildings.

Depending on the type, the air curtain is either hung horizontally above the doorway or installed vertically next to the doorway (to the left or right or on both sides).



Example of a horizontal installation



Example of a vertical installation

1.3.2 Principle of operation

The air curtain draws air from the room and blows it, either heated or not, as a directional air stream across the doorway.

The air curtain reduces the undesired effects of an open door by either reducing the exchange of air between two rooms or heating the entering air, or by combining these two features.

1.3.3 Type designation, unit

The type designations, when combined, constitute the type code for the relevant unit, for instance:

IndAC S-150-W1-0

IndAC M-200-E-1L

IndAC L-225-A-2R

Various combinations can be made.

Explanation of type code of unit

Series	IndAC	Industrial Air Curtain
Range	S, M, L, XL	
Unit Size	150, 200, 225	air discharge length (in cm)
Heating	W1, W2, W3	hot water
	E	electric
	A	without heating (<i>Ambient</i>)
Installation Position	0 1L, 1R 2L, 2R	See section 1.3.4.

1.3.4 Installation positions



Caution:

The unit has been specifically designed for the installation position indicated in the type code. The unit **cannot** be used in a different position.

0	horizontal, above door	
1L	vertical, left of door, square to wall	
1R	vertical, right of door, square to wall	
2L	vertical, left of door, parallel to wall	
2R	vertical, right of door, parallel to wall	
<p>← intake and discharge direction (not to be blocked)</p> <p>▲ inspection side (to be accessible)</p> <p>■ fan terminal box</p>		

1.3.5 Type plate

You will find the type plate on the heating section of the unit.

 Biddle bv Markwei 4 NL-9288 HA Kootsterille 	Type	IndAC M-200-W2	
	Code		U 400 V 3N- 50 Hz
	N°	123456/1-1 06-36	I _{max} L1 2,1 A
			I _{max} L2 2,1 A
	M	133 kg	I _{max} L3 2,1 A
	Medium	LPHW	P _{motor} 1,08 kW
	p _{max} 800 kPa	P _{heating} -	

Example of a type plate

References on the type plate

Type	full type code of unit
M	weight of unit
P _{max}	maximum permissible operating pressure (for units with water heating)
U	supply voltage
I _{max}	maximum current strength
P _{motor}	maximum input power for fans
P _{heating}	maximum input power for heating (with electrically heated units)

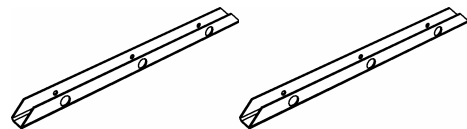
1.4 Required parts

1.4.1 Supplied parts

With each installation:

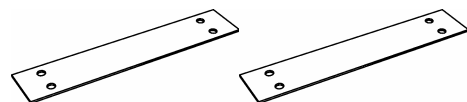
- cable to connect units to each other

With horizontal installation:

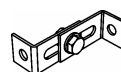


- suspension rails (2 per unit, also used for fixing the unit to the pallet)

With vertical installation:



- coupling plates (2 per unit)



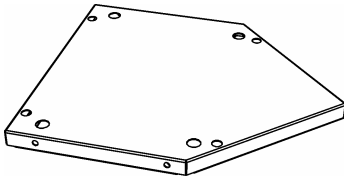
- securing bracket

**Note :**

On delivery, some parts may have been packaged within the unit (behind the inspection panel).

1.4.2 Accessories**With each installation:**

- control unit (always required)

With vertical installation:

- base plate (recommended)

1.4.3 Parts not supplied

The following parts required for installation should be purchased from other suppliers:

- threaded rods (metric M12)
- cable to connect unit and control unit
- isolating switch
- fuse for control unit
- door contact switch (optional)
- room thermostat (optional)

1.5 Safety instructions**1.5.1 Operation****Warning:**

Do not insert any objects into the intake and discharge openings.

Never block the intake and discharge openings.



For units with heating: the intake side can be hot.

1.5.2 Installation, maintenance and service**Warning:**

The unit may be opened by qualified technical staff only.

**Before opening the unit:**

- Switch the unit off with the control unit.
- Wait until the fans have stopped.
- Allow the unit to cool down as the heat exchanger can be very hot.
- Switch the unit off at the mains.
- Close CH supply (if possible).

**Warning:**

The fins of the heat exchanger are sharp.

2 Installation

2.1 Safety instructions



Warning:

Installation works may be performed by qualified technical staff only.

Do not perform any connection work unless you are qualified to work with 400V three-phase current.

Before opening the unit, follow the safety instructions in section 1.5.

2.2 Delivery check

- On delivery, check the unit and its packaging. Report any transit damage immediately to the driver and supplier.
- Make sure that all parts have been supplied (see section 1.4). Report any defects to the supplier immediately.

2.3 General instructions

2.3.1 Order of working

Biddle recommends following the order of working described in this section for performing the installation works.



Note:

Make sure you perform all operations that are required for the installation of your unit. Check the type plate and refer to section 1.3.5 if you are not sure about the model or type of your unit.

2.3.2 Miscellaneous



Caution:

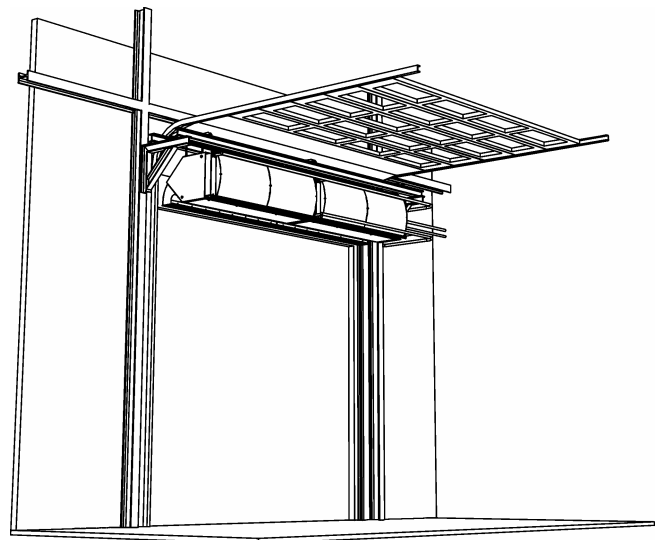
The infiltration of coarse dust, cement, etc. may damage the unit. So long as such contaminants are in the room,

- do not put the unit into operation;
- cover the intake and discharge openings.

The packaging, for example, can be used for this.

2.4 Suspending units horizontally

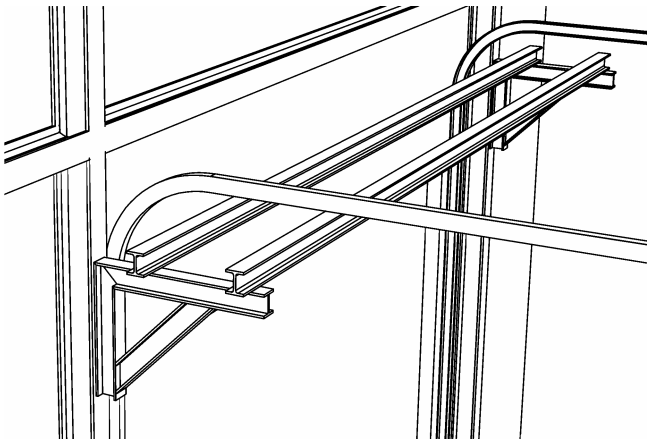
Only with installation position type 0



Example of a horizontal installation

2.4.1 Method of suspension

This manual assumes suspension from an auxiliary structure, consisting of two horizontal beams positioned above the door.



Example of an auxiliary structure

You may also fix the units directly to the ceiling, or to another horizontal structure, using the screw holes in the upper side of the unit.

Make sure that the structure from which the unit is to be suspended can hold the weight of the unit.

2.4.2 Positioning

- Position the bottom face of the unit at the same height as the doorway.
- Position the discharge side of the unit as closely as possible to the doorway to ensure optimum operation.
- Center the row of units in relation to the doorway.
- Units of different widths can be positioned in random order.
- Make sure that the inspection and intake sides of the units remain accessible for maintenance.



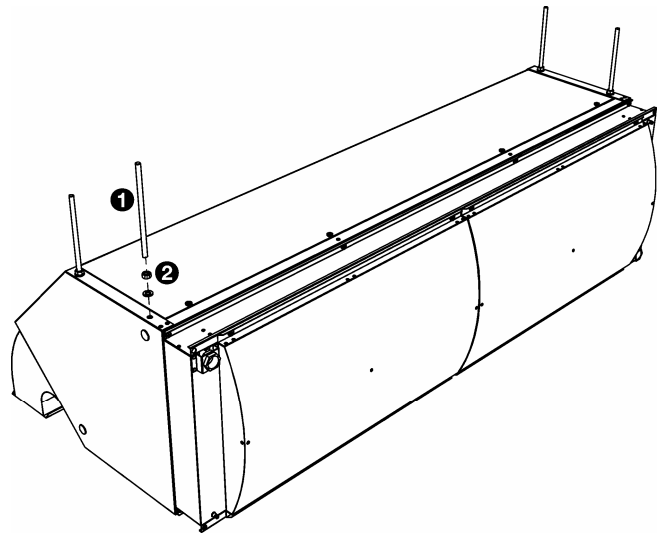
Warning:

Ensure that all units can freely take in and blow out air across the entire width.

2.4.3 Mounting the units

Perform the following for each unit:

- 1 Lay the unit down in horizontal position.

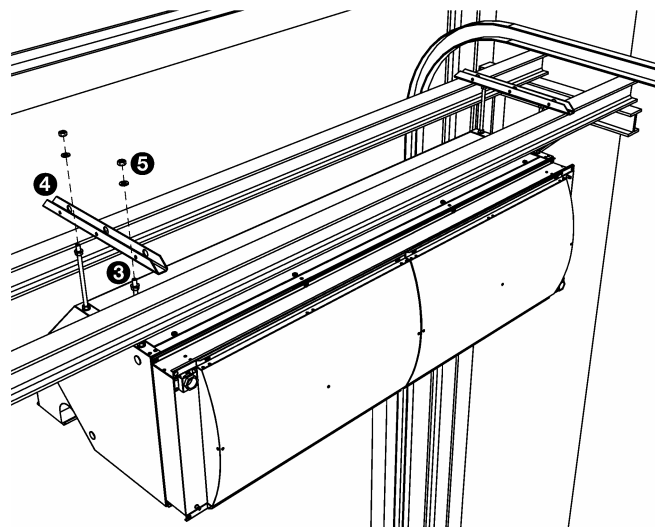


- 2 Insert threaded rods **1** (M12) into the four screw holes in the upper side of the unit.
- 3 Provide all threaded rods with locknuts **2**, and tighten these.



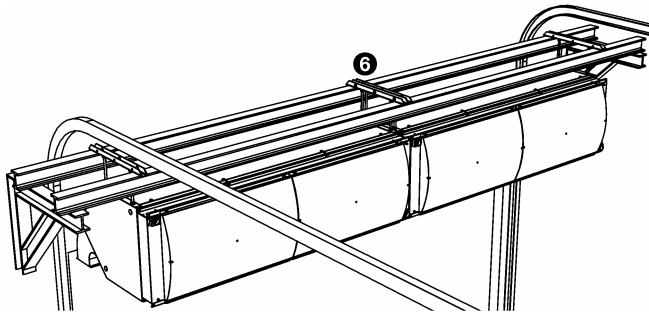
Warning:

The threaded rods must be secured, otherwise the unit may come down.



- 4 Provide all threaded rods with locknuts **3**.
- 5 Bring the unit into position using lifting equipment.
- 6 Put the suspension rails **4** upon the auxiliary structure, and fasten them with nuts **5** to the threaded rods of the unit.
- 7 Allow the unit to hang freely.

2.4.4 Adjusting and securing



- 1 Position the units against one another, in one line, by placing the suspension rails **6** against one another. You may want to fix the suspension rails to one another.



Caution:

Allow the units to hang independently from each other. Do not fix them directly to one another.

- 2 Fasten the suspension rails to the auxiliary structure.



Warning:

Make sure that the suspension rails can never come loose from the auxiliary structure.

- 3 Adjust the units to the same height, and level them by tightening the nuts **5**.



Caution:

Ensure that the units are level in both directions; otherwise the fans may run out of true.

- 4 Secure the suspension to the threaded rods by tightening the locknuts **3**.

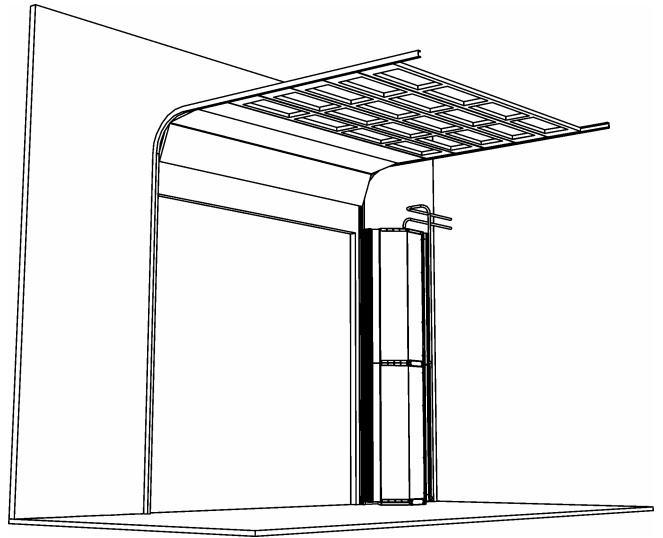


Warning:

The threaded rods must be secured, otherwise the unit may come down.

2.5 Installing units vertically

Only with installation position types 1 and 2



Example of a vertical installation

2.5.1 Method of installation

This manual assumes that the unit will be placed on a base plate (accessory). The units are stacked on one another.



Caution:

If no base plate is used, provide for a horizontal and completely even surface, otherwise the fans may run out of true.

Whilst the units could be standing freely, it is always necessary to secure them to the wall.

2.5.2 Positioning

- Depending on the type, position the units to the left or right side of the door. Refer to section 1.3.4.



Caution:

Do not install the unit in any position other than that for which it is designed.

- Position the discharge side of the unit at the same width as the doorway.
- Position the discharge side of the unit as closely as possible to the doorway to ensure optimum operation.

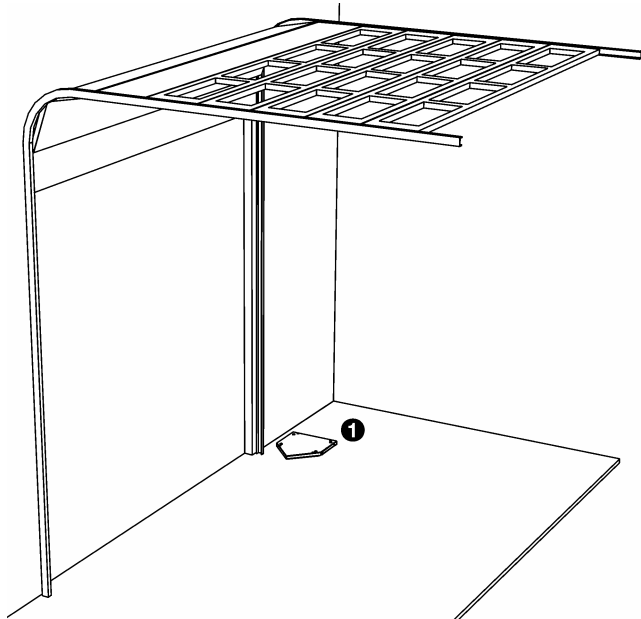
- Units of different dimensions can be stacked in random order.
- Make sure that the intake and inspection sides of the units remain accessible for maintenance purposes.



Warning:

Ensure that all units can freely take in and blow out air across the entire height.

2.5.3 Installing the units

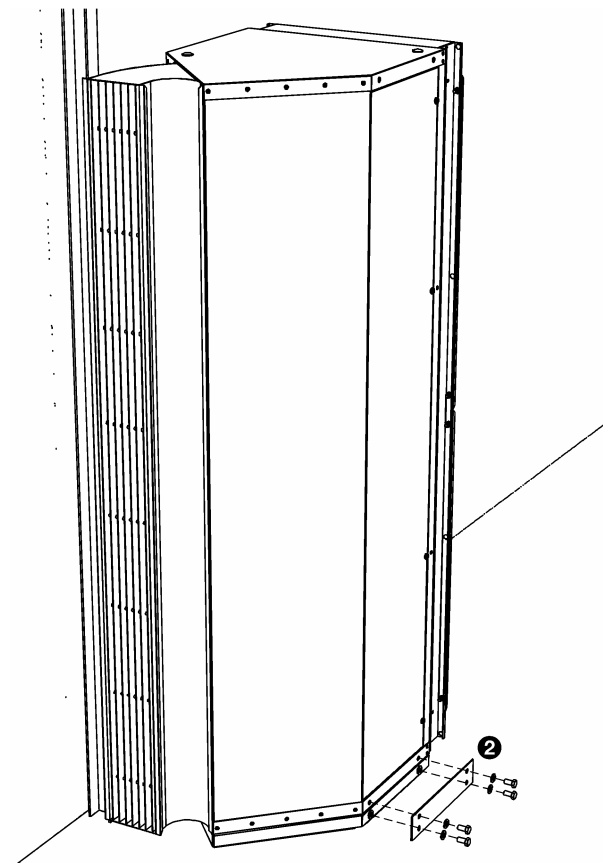


- 1 Position and fix the base plate ❶ to the floor.



Caution:

Ensure that the base plate is level.

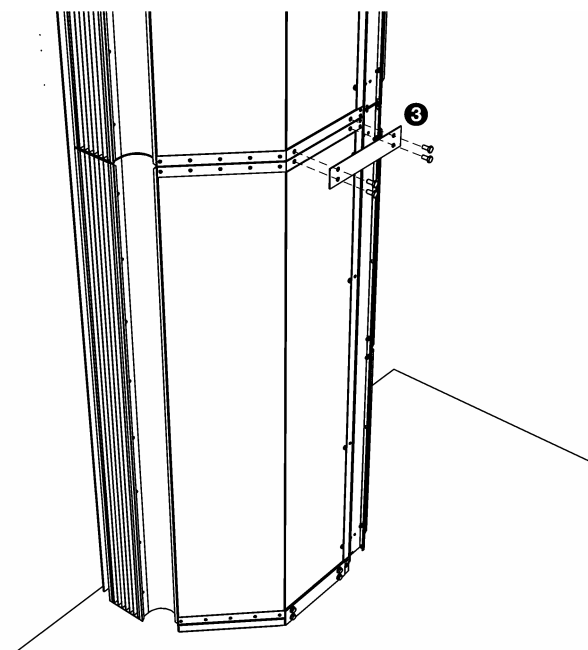


- 2 Position the first unit on the base plate.
- 3 Fasten the unit to the base plate using coupling plates ❷.



Caution:

Screw the coupling plates to both sides of the unit.



- 4 Position the second unit on top of the first one, and fasten them to one another using coupling plates ❸.

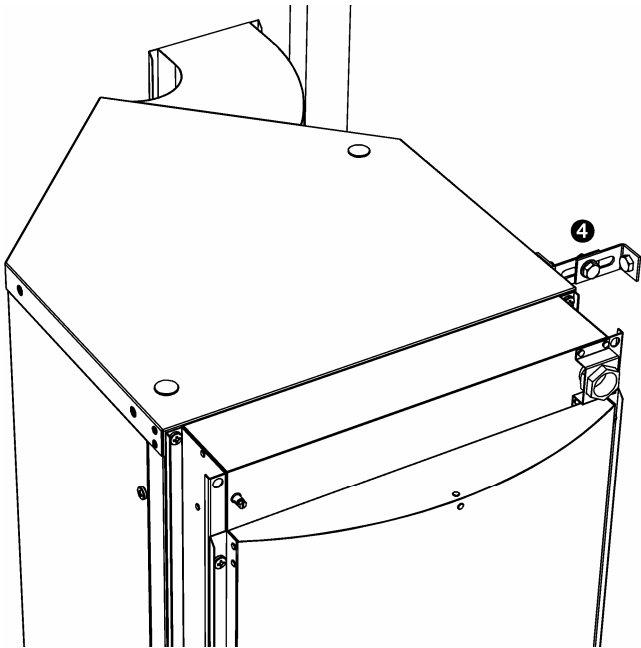


Caution:

Screw the coupling plates to both sides of the unit.

- 5 Position the third unit, if any, in the same way.

2.5.4 Securing



- 1 Fasten a securing bracket ④ to the top-most unit using one of the screw holes in the unit.
- 2 Fasten the securing bracket to a wall or other permanent structure.



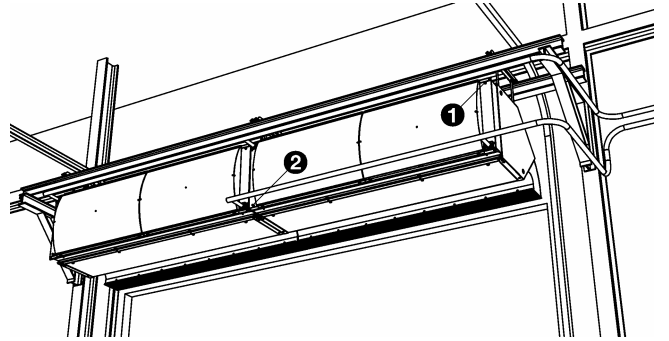
Caution:

If you place more than 3 units on top of each other: apply a securing bracket to each 2nd or 3rd unit.

2.6 Connecting units to the CH system

Only for units with water heating (type W)

2.6.1 General



The connections for the supply and return pipes are indicated on the units using arrows.

Valves for venting ① and draining ② the heat exchanger are located on the air intake side.



Caution:

Biddle recommends the inclusion of a valve in each pipe.



Caution:

The fans are not resistant to high temperatures. Where necessary, take measures to limit the discharge air temperature.

Critical discharge air temperatures and water temperature ranges (with 400V/50Hz only)

unit type	maximum allowed discharge air temperature	water temperature ranges where exceedance may occur
S-W1 M-W1	65 °C	above 120/100 °C
S-W2 M-W2	65 °C	above 90/70 °C or 82/71 °C
S-W3 M-W3	65 °C	above 80/60 °C
L-W1 XL-W1	65 °C	above 130/110 °C
L-W3 XL-W3	65 °C	above 90/70 °C

2.6.2 Connecting water pipes

- 1 Lay and connect the water pipes to the units.
- 2 Fill the CH system.
- 3 Vent the heat exchangers.
- 4 Check the connections for leaks.

2.7 Connecting the fans

2.7.1 General

The fans in the units are powered centrally and controlled from the control unit. The control unit is connected to the mains power supply.

Caution:

- The power supply to the fans may be wired through between 3 units at most (**with type XL: 2 units at most**).

Consult Biddle if you are going to connect more than 3 units (**XL: 2 units**) to one control unit.

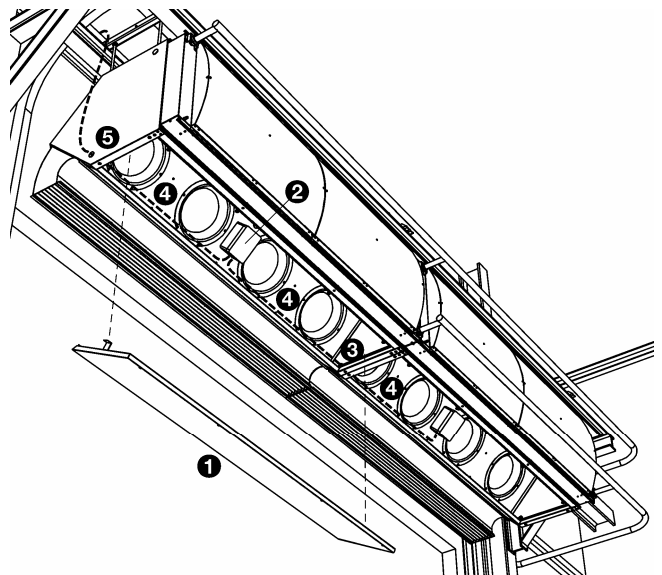
- The mains power supply to the control unit must be separately fused.
- In emergency and maintenance situations, it must be possible to switch off the entire installation using an isolating switch.
- All connections must be made according to the applicable local laws, regulations and standards.



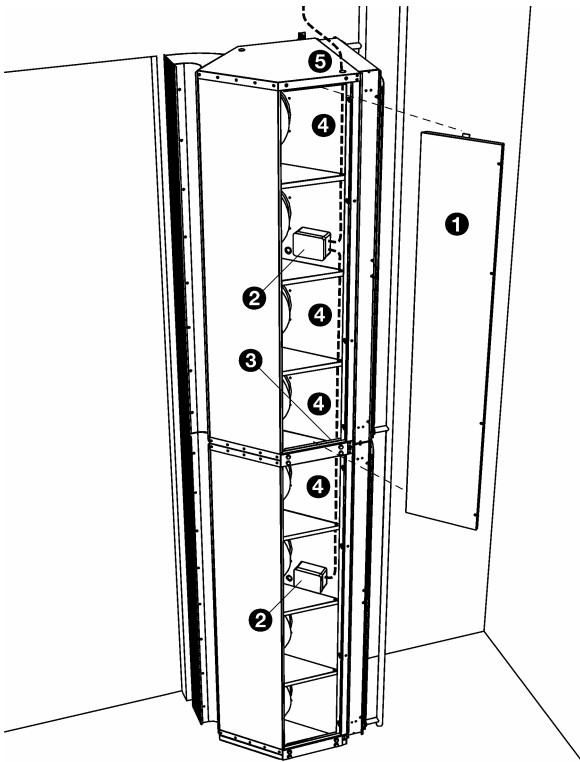
Warning:

The units must be earthed (grounded).

2.7.2 Making connections within the units



Cabling with horizontal installation position type 0 (equal to vertical installation position type 1)



Cabling with vertical installation position type 2

- 1 Remove the inspection panel ❶ from the free side of the unit.
- 2 Remove the cover from terminal box ❷.
- 3 Lay the feeder cable between the control unit and the terminal box in one unit of your choice as well as between the terminal boxes in the units.
 - Lead the cable through the walls of the units, via the holes ❸ and ❹. You may lead the cable inward through either end of the row of units.
 - Fasten the cable to the edge ❺ inside the unit using the cable clips.



Warning:

Do not allow the cable to lie or hang loosely.

- Make the grommets in the terminal boxes to measure.



Caution:

Ensure the grommets have such tight fit around the cable that they remain watertight.

- Apply a cable gland in the feed-through ❺ for pull relief purposes.
- 4 Connect the feeder cable to the terminal blocks in the terminal boxes ❷ according to the wiring diagram.



Caution:

Do **not** yet switch the mains supply on.

2.8 Connecting the electric heating

Only for units with electric heating (type E)

2.8.1 General

The electric heating of each unit is separately connected to the mains power supply. The heating is controlled using the control unit.



Caution:

- In emergency and maintenance situations, it must be possible to switch off the entire installation using an isolating switch.
- All connections must be made according to the applicable local laws, regulations and standards.



Note :

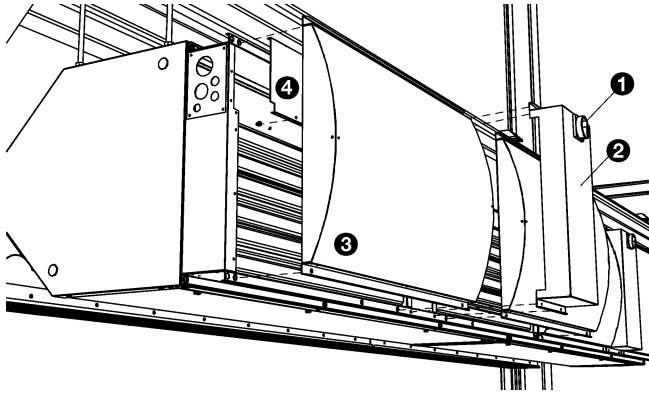
Each unit has an isolating switch to facilitate maintenance. This switch switches off only the electric heating of the relevant unit and does not affect the fans or the other units.



Warning:

The units must be earthed (grounded).

2.8.2 Opening the heating section



Perform the following for each unit:

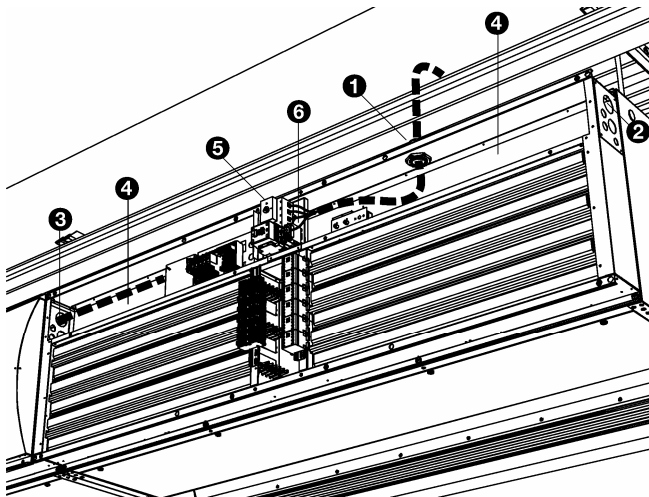
- 1 Set the isolating switch ❶ on the unit to the zero position.
- 2 Remove the cover ❷.
- 3 Remove the inlet grille ❸.
- 4 Remove the cover from the cable compartment ❹.

2.8.3 Connecting the feeder cable



Warning:

Make sure that the mains power supply is switched off.



Perform the following for each unit:

- 1 Lay the feeder cable to the unit:
 - Lead the cable through either hole ❶ or ❷ or ❸. You may lead the cable through an adjacent unit.
 - Where necessary, interchange the cable entry plate at hole ❷ or ❸.

- Lay the cable in the cable compartment ❹.



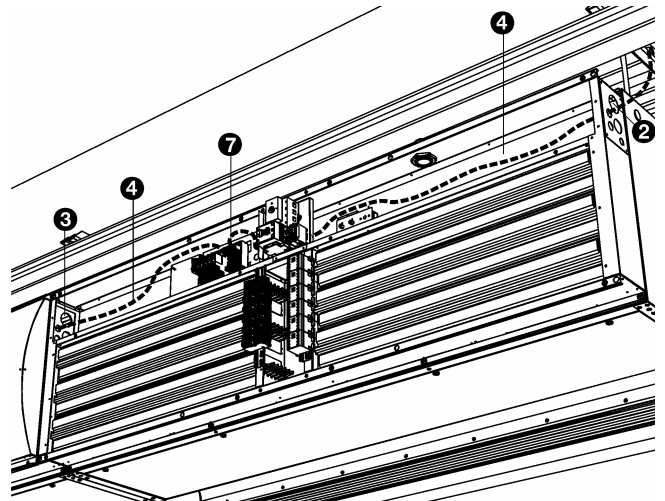
Warning:

Do not allow the cable to lie or hang loosely.

- Apply a cable gland in the feed-through for pull relief purposes.

- 2 Connect the feeder cable to the isolating switch ❺ (blue) according to the wiring diagram. Connect the earth cable to the terminal block ❻ (green and yellow).

2.8.4 Connecting the control cable within the units



- 1 Lay the control cable between the control unit and one unit of your choice as well as between the different units.

- Lead the cable either through hole ❷ or ❸. You may lead the cable inward through either end of the row of units.
- Lay the cable in the cable compartment ❹.



Warning:

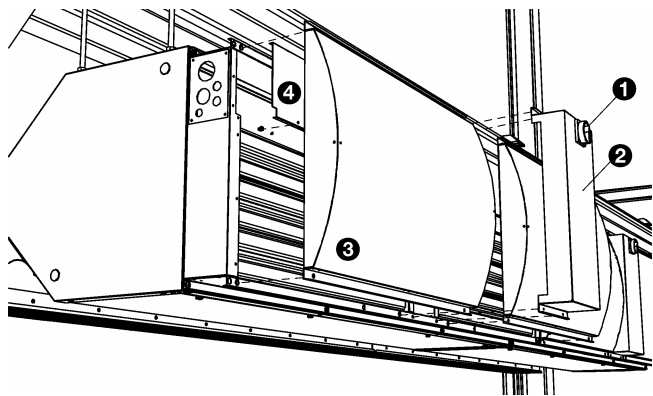
Do not allow the cable to lie or hang loosely.

- Apply a cable gland in the feed-through for pull relief purposes.

- In each unit, connect the control cable to the terminal block ⑦ according to the wiring diagram.

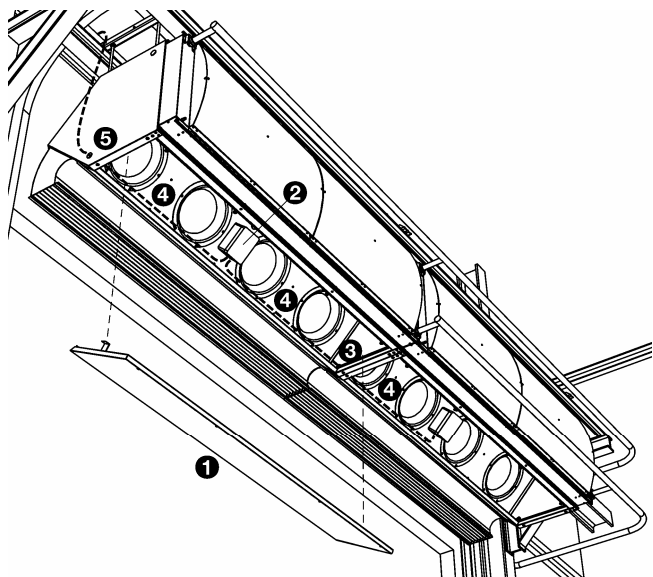
2.9 Finishing

For units with electric heating:



- Place cover ④ back on the cable compartment.
- Place the inlet grilles ③ back.
- Place the cover ② back.

For all units:



- Place the covers back on the terminal boxes ② in order to protect the connections from dirt and cleaning.
- Place the inspection panels ① back.

2.10 Switching on and checking operation

For all units:

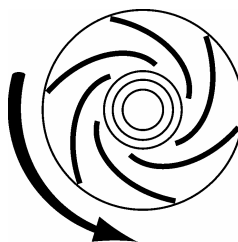
- Check the following connections:
 - power supply;
 - cabling between control unit and units, and between the different units;
 - external control components (if any).
- Switch the mains supply on.
- Switch the air curtain on using the control unit, and check if the air curtain blows out air.



Caution:

If the fans run out of true, the unit may not be standing or hanging completely level. Correct this where necessary.

- Check the direction of rotation of the fans.



wrong: the blades go forward



correct: the blades go backward

If necessary, correct the direction of rotation by interchanging the connections of two phases from the mains supply.



Caution:

The fans are **not** resistant to prolonged rotation in the wrong direction.

For water-heated units:

- Check if the heat exchanger is connected correctly.
- Make sure the CH system is turned on.
- Feel whether the discharged air gets warm.

8 Vent the heat exchanger, if necessary.

For units with electric heating:

9 Set the isolating switches on all units to position 1.

10 Switch the air curtain on using the control unit.

11 Feel if the discharged air gets warm.

3 Maintenance

3.1 Safety instructions



Warning:

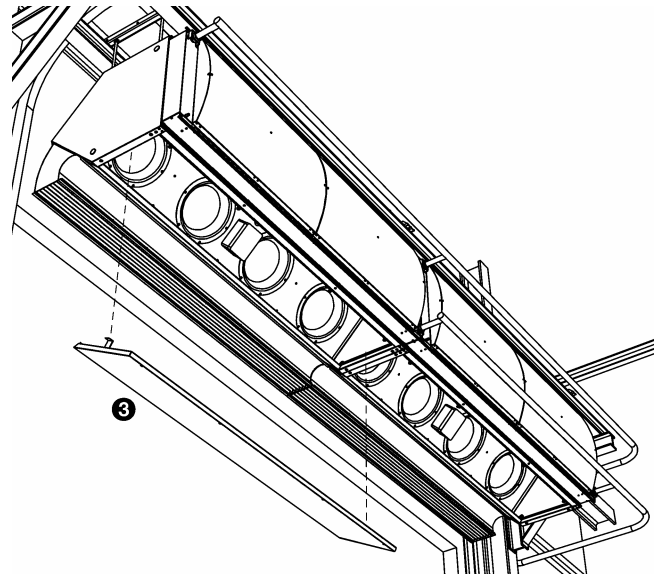
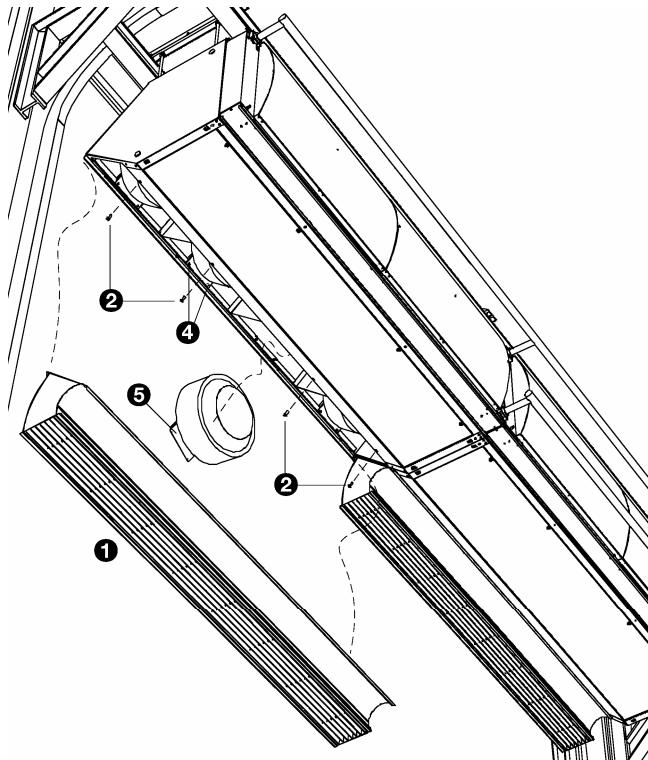
Maintenance works may be performed by qualified technical staff only.

Before opening the unit, follow the safety instructions in section 1.5.

3.2 Access

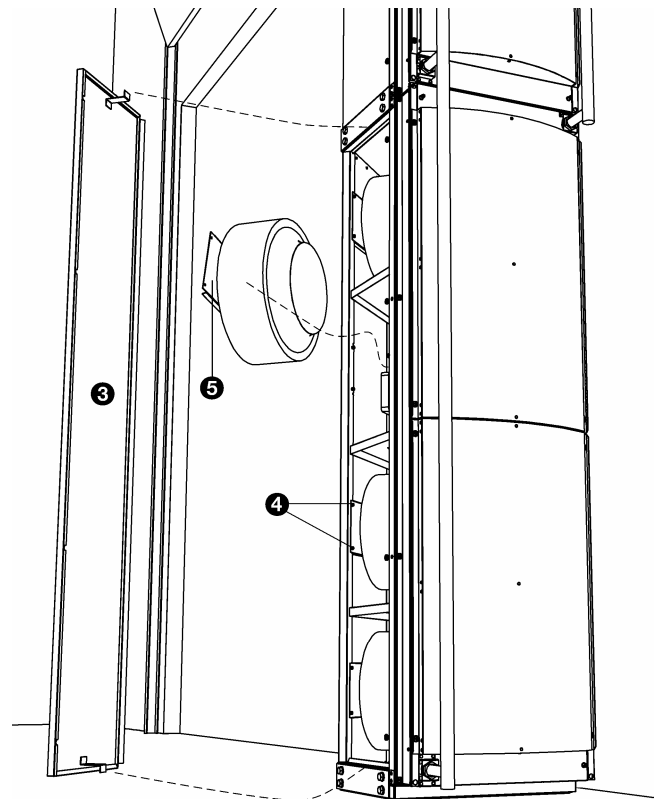
3.2.1 Fans

With horizontal installation position type 0, and vertical installation position type 1:



- 1 Remove the discharge section **1**: loosen bolts **2** and unhook the discharge section.
- 2 To access the terminal box of the fans: remove inspection panel **3**.
- 3 To take out the fans: loosen bolts **4** and take out the fan along with bracket **5**.

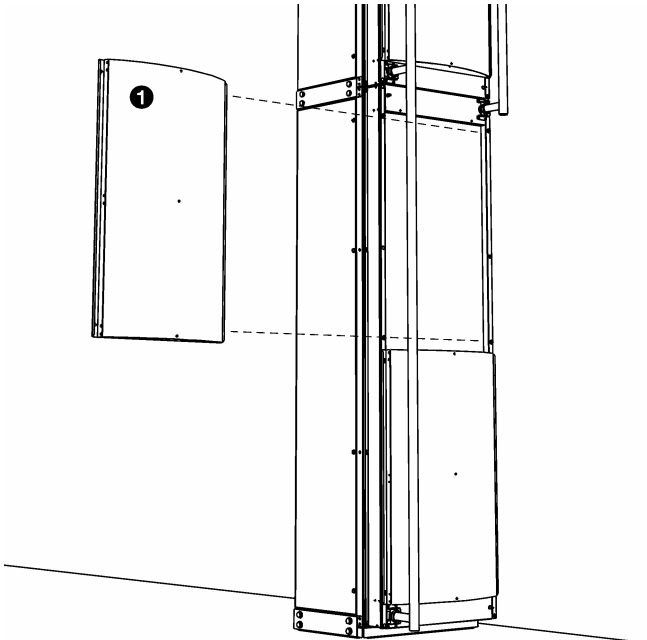
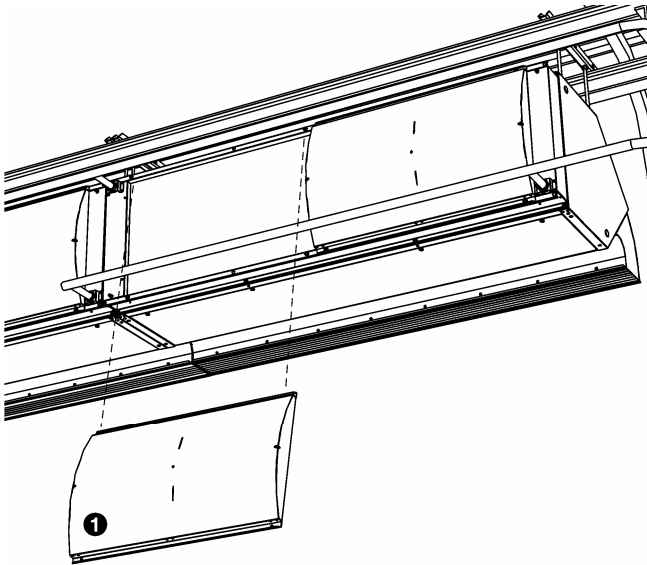
With vertical installation position type 2:



- 1 Remove inspection panel **3**.
- 2 To take out the fans: loosen bolts **4** and take out the fan along with bracket **5**.

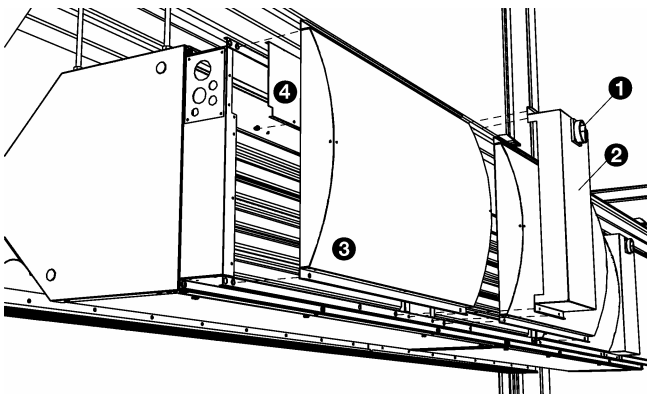
3.2.2 Heating element

For water-heated units:



1 Remove inlet grille ❶.

For units with electric heating:



1 Set the isolating switch ❶ on the unit to the zero position.

2 Remove the cover ❷.

3 Remove the inlet grille ❸.

4 Remove the cover from the cable compartment ❹.

3.3 Cleaning

You can clean the unit's interior and exterior with water and a domestic cleaning agent. Do not use any solvents.

The fans can be cleaned with water as well. The unit has holes for the discharge of water.



Warning:

Do not spray water on the fans and terminal boxes.

Carefully remove dust from the heating element with a vacuum cleaner.



Danger:

Do not clean electrically-heated units with water.

3.4 Scheduled maintenance

3.4.1 Monthly maintenance

- Check the heating elements and the fans for dust and other contaminants. Clean if necessary.
- Check if all fans are working.
- Check if the air curtain is working at all control unit settings.
- Check the discharge section for contaminations and/or blockages; clean if necessary.

For units with water heating:

- Check for water leaks. If there is a leak, disconnect the unit from the mains, and repair the leak.
- Check if the water circuit contains any entrapped air. Bleed if necessary.

3.4.2 Annual maintenance

- Perform all monthly checks.
- Check the cabling between the terminal boxes in the units and the control unit.
- Check the casing, the hanging or fixing construction, and the securing of each unit.
- Check if the fans are mounted correctly and are not running out of true. If necessary, fasten them again.

For units with electric heating:

- Check the wiring between the control unit and the heating section.
- Check the feeder cables and the connections in the heating section.
- Check the relays in the heating section.

4 Solving problems

4.1.1 General

If the air curtain does not work, or not properly, perform the checks mentioned below.

If that does not help, there may be a defect. In that case, alert the installer.

4.1.2 Unit does not discharge any air

- 1 Check whether the air curtain has been switched on by the control unit: see the control unit documentation.
- 2 Check if the unit is not disabled by an external control component (door switch or room thermostat).
- 3 Check if mains power is supplied.
- 4 Reset the thermal protector of the fans to: see the control unit documentation.

4.1.3 Unit discharges little air

- 1 Remove obstacles in front of intake and discharge openings.
- 2 Check the heat exchanger for contamination. Clean it if necessary.
- 3 Check the direction of rotation of the fans: see section 2.10.

4.1.4 Unit does not heat, or too little

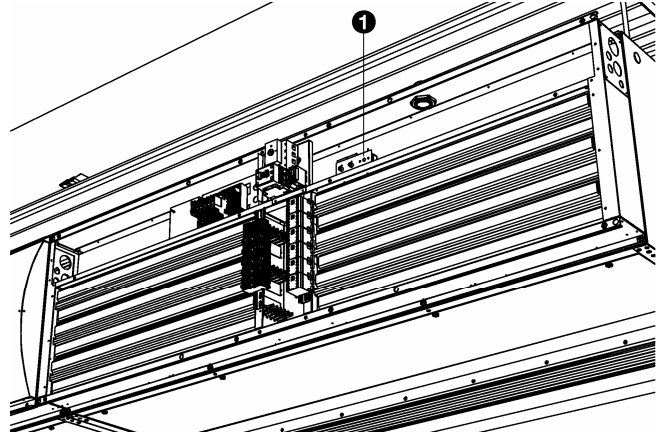
- 1 When facing draught: select a higher fan speed using the operation switch.
- 2 Does the unit blow out enough air? If not, perform the checks in sections 4.1.2 and 4.1.3.

For water-heated units:

- 3 Check the operation of the CH system.

For electrically heated units:

- 4 Check whether the isolating switch on all units is set to position 1.
- 5 Check if mains power is supplied to each unit.
- 6 Reset the high-limit thermostat: see the control unit documentation



- 7 Check the control knob ❶ in the unit: it must always be set to 60° C.

